

**Garant****Die HSS, MF: 8X1**

## Order data

Order number	141050 8X1
GTIN	4045197084019
Item class	11K

## Description

**Version:**Closed, pre-slit form, **with tapered lead chamfer on both sides.****1¾ turns lead chamfer.**

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 1 mm

External Ø: 25 mm

Height: 9 mm

## Technical description

Pitch	1 mm
Height	9 mm
External Ø	25 mm
Tolerance class	DIN 13 6g
Thread size	M8x1

Thread type	MF
Flank angle	60 °
Tool material	HSS
Standard	EN 22568
Cutting direction	right-hand
Type of product	Die

### User data

	Suitability	V <sub>c</sub>	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm <sup>2</sup>	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		